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Go-Ped® Steering Stem - 1-1/8" Diameter

Tools Required:

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|------------------------|-------------------------|
| 1) Tape Measure | 4) Phillips Screwdriver |
| 2) Hacksaw | 5) Drill Motor |
| 3) 11mm or 7/16 Wrench | 6) 1/4" Drill Bit |
| 4) 5/32 Allen Wrench | 7) 3/16" Drill Bit |
| 5) 3/16 Allen Wrench | |

- 1) Remove throttle lever, brake lever, and kill switch from stock handlebars.
- 2) Cut the stock handle pole to the desired length. Add 2" for the stem when it's installed. Example: if you want your bars to be 3" lower than stock, cut a total of 5" measuring from the top of the stock bars.
- 3) Mount the handle bars into the steering stem. Slide the stem onto the handle pole. Make sure to align the bars and the front wheel carefully.
- 4) Using a 1/4" drill bit, drill one of the holes in the steering stem through one side of the pole. Now drill from the other side. Now install one of the bolts to hold the stem in place while you drill the holes for the last bolt.
- 5) For final assembly, remove the stem and apply a bead of silicone to the inside of the stem near the top. Now place the stem back onto the pole and secure with the bolts, washers, and nuts.
- 6) Install and tighten the handlebars. Re-install the brake and throttle lever onto the bars. Install the throttle lever by drilling a 3/16" hole all the way through the bars. Make sure all levers are operating properly.
- 7) The stock handle pole mounted kill switch cannot be used. If you wish to use a kill switch, you will need to get the optional ADA handlebar mount kill switch.